

TECHNICAL DESIGN FOR STANDARD BOARDS INDICATING THE TYPE AND CATEGORY OF THE FACILITY

TECHNICAL SPECIFICATIONS OF THE BOARDS FOR:

- I. **Hospitality facilities:** hotel and similar facilities (holiday village (*turističko naselje*), motel, boarding house (*pansion*), eco lodge and wild beauty resort), integrated (combined) hotel, holiday resort (*turistički rizort*), camp and national restaurants:

Material for the board:

2 mm thick aluminium plate, anodized in silver matt colour.

Material for the letters:

Polished engraving brass plate.

Material for the stars:

Zinc alloy.

Method of making the board:

A board of size 300 x 250 mm (30 x 25 cm) shall be cut out from the anodised aluminium base plate and then the inscription of the relevant Ministry shall be engraved by the method of deep engraving on the board.

The board shall have a security hologram in the form of the coat of arms of Montenegro.

The hologram shall be made on a CNC pantograph by a scratch method and must be clear with all necessary details of the State coat of arms.

The engraved inscription shall be filled in black colour so as to be clear, visible and legible.

The letters shall be made of polished engraving brass of the MS 56 designation, 1 mm thick, by the method of cutting out from the base plate on a CNC pantograph.

The inscription "Montenegro" shall be engraved 0.4 mm deep on the first letter in the row.

The inscription shall be filled with transparent dark blue epoxy paint. The letters shall have galvanic protection, a chromating type of protection.

The stars shall be made of zinc alloy by the technique of centrifugal casting. On the bottom the star shall have a 4 mm long M3 screw. The star is protected on the surface by the method of galvanic protection, a chromating type of protection.

In the lower part of the board, a copy protected serial number shall be imprinted discreetly and semi-rigidly by means of a photo impact printer.

The aluminium board shall be attached to the hospitality facility with 4 screws with brackets and protective cap.

The cap shall also have galvanic protection, a chromating type of protection.

II. Hospitality facilities: room (*soba*), holiday apartment (*turistički apartman*), holiday apartment block (*turistički apartmanski blok*), house (*kuća*), restaurant (*restoran*) and guesthouse (*gostionica*):

Material

Plastic mass in the form of panel with a grey substrate, coated with the effect foil in white silver colour. The total thickness of the panel shall be 1.6 mm while the thickness of the effect foil shall be 0.3 mm.

The material shall be certified by the manufacturer of materials for outdoor use, resistant to daylight, UV radiation, weather conditions and routine maintenance.

Method:

The board of size 250 x 200 mm (25 x 20 cm) shall be cut out from the base plate and then the desired/requested inscription shall be made on a CNC pantograph by the deep engraving method.

The depth of the engraving shall be 0.4 mm so as to completely remove the effect foil from the place of engraving and for it to be clean and clear.

The board shall have a security hologram in the form of the emblem and the name of the municipality.

The hologram shall be made on a CNC pantograph, by the precision scratch method and must be clear with all necessary details of the State coat of arms.

The stars shall be made of zinc alloy by the technique of centrifugal casting.

The star shall be protected on the surface by the method of galvanic protection, by means of chromatin.

In the lower part of the board, a copy protected serial number shall be imprinted discreetly and semi-rigidly by means of a photo impact printer.

The board shall be attached to the hospitality facility with 4 screws with brackets and protective cap. The cap shall also have galvanic protection, a chromatin type of protection.